

Property	Test method	Units	Value
Density	ISO 1183	g/cm ³	1,11
Tensile modulus	ISO 178:2003	Mpa	1800
Yield stress	ISO 527	Mpa	38
Elongation at break	ISO 527	%	35
Charpy impact strength	ISO 179/1fn	KJ/m ²	23
Scratch resistance	DIN 68861/T4	N	0,6
HDT max. Long time application temperature	ISO 75	°C	104
Thermal stability	UNE 13559	Visual	OK
Light fastness	UNE 4892	1 - 8	7
Top surface gloss		GLE	> 85
Chemical agent resistance	UNE 5.4	Visual	OK
Burning rate*	ISO 1210 / UL94		HB
Moulding shrinkage		%	appr. 0,5 - 0,8
Thermal stability	UNE 13559	Visual	OK
Light fastness	UNE 4892	1 - 8	7
Watering - fastness	UNE 13559	Visual	OK

*Flamability is based on raw material data.

The technical characteristics are measured on the semi finished product.

The varying of colours and processing tolerances may cause deviations which cannot be quantified.

